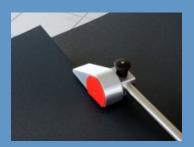


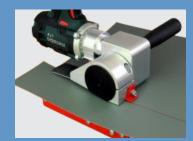
# Sheet Metal Tools and Machines for Cutting, Bending and Seaming



**WUKO Cutter** 



**WUKO Sheet Metal Shears** 



**WUKO Clipper** 



**WUKO Bogie Bender** 



**WUKO Duo Bender** 



**WUKO Uber Bender** 



**WUKO Hem Bender** 



**WUKO Disc-O-Bender Twist** 



**WUKO Disc-O-Bender** 



**WUKO Master** 



**WUKO Sprinter** 



**WUKO Seam Closer** 

For further information and demonstration videos: www.wuko.at www.wukoinc.com

# Top Quality that Pays for Itself!





# **WUKO Rotary Sheet Metal Shears 1010**

Tough everlasting shears for manual operation, produced since the 80s!

- · Made of hard-wearing, non-corrosive materials
- · Clamping device with neoprene spindles to hold material in place

· Adjustable cutting wheels made of hardened tool steel

- Available in four working widths:
  - 1.00 m (40 in); 57 kg (126 lbs)
  - 1.25 m (50 in); 63 kg (139 lbs)
  - 1.50 m (60 in); 69 kg (152 lbs)
  - 2.00 m (80 in); 85 kg (187 lbs)

### **Accessories**

Meter counter



Max. sheet metal thickness:
Galvanized steel 1.00 mm (20 ga)
Aluminum, Copper, Zinc 1.25 mm (16 ga)
Stainless steel 0.80 mm (22 ga)



# **WUKO Rotary Sheet Metal Shears 1250**

The Smartest Shears on the Market!

For a working width up to 1.25 m (50 in) while weighing in at only 35 kg (80 lbs)!

- Cutting wheels made of hardened tool steel for a clean, burr-free cut
- Infeed support table made of stainless steel with one fixed and one adjustable inlet guide
- Firm fixation of the inserted sheet metal by clamping device with polyurethane segments
- · Adjustable stop for cutting strips of the same length
- Two carrying handles for easy transport
- · Fold-away handle on cutting slider
- Cutting direction from right or left to be specified when ordering

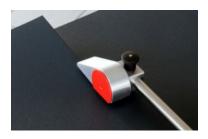




Max. sheet metal thickness:

Galvanized steel 0.80 mm (22 ga)
Aluminum, Copper, Zinc 1.00 mm (18 ga)
Stainless steel 0.60 mm (24 ga)





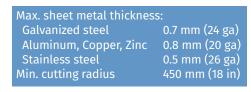
### **WUKO Cutter 1070**

The small handy tool for quick and clean cutting. Equipped with an ergonomic handle and a handle rod that is quickly extended on demand. Cutting wheels made of hardened tool steel.

The ideal tool for

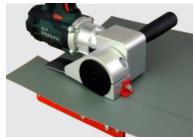
- · straight and slightly curved cutting
- · cutting sheets off a coil
- the workshop as well as the site

Delivered in a handy carrying case!





# The Best Cutting Tool Ever!







# **WUKO Clipper 1020**

The amazing little slitter – running through the sheet metal without vibrations and curls.

- Roller assembly for cutting long (e.g. tapered) sheet metal panels laid out on the floor in an easy and quick way
- · Hardened tool steel cutting wheels make for precise and effortless cutting: whether straight or curved, short or long metal sheets
- For cutting according to scribe lines or with adjustable guide
- · Variable cutting speed
- Ideal for both workshop and job site
- · Delivered in a carrying case

### **WUKO Clipper 1020 C2A**

With cordless drive (18 V)

### **WUKO Clipper 1020 C2E**

With corded drive (230 V/120 V)

### Accessories

Adjustable guide with a maximum range of 650 mm (25 in)



Max. sheet metal thickness:	
Galvanized steel	0.8 mm (22 ga)
Aluminum, Copper, Zinc	1.0 mm (18 ga)
Stainless steel	0.6 mm (24 ga)
Min. cutting radius	500 mm (20 in)
Cutting speed	0–15 m/min
	(0-49 ft/min)
Weight	4.2 kg (9.3 lbs)





Self-propelling power tool for removing old standing seam panels

- For cutting off single or double-lock standing seams including clips!
- · For different seam heights
- Forward and backward run for cutting in both directions
- Can also be inserted to the seam from above
- Cutting wheels of hardened tool steel protected for safer use
- Delivered in a tough carrying case made of plywood



### **WUKO Trimmer 1080 A**

With cordless drive (18 V)

### **WUKO Trimmer 1080 E**

With corded drive (230 V/120 V)



Max. sheet metal thickness 0.8 mm (22 ga) 10.6 kg (23.4 lbs) Weight for 1080A Weight for 1080E 10.1 kg (22.3 lbs) 10 m/min (33 ft/min) Max. cutting speed up to 60 m (200 ft) Battery range

# The World's Smallest "Bending Brakes"



# **WUKO Mini Bender** 0–90°

Our curve specialists! For bending up to 90° especially on small radii (inner as well as outer radii).

### **WUKO Mini Bender 2020**

Maximum bending height: 20 mm (13/16 in)

### **WUKO Mini Bender 2050**

Maximum bending height: 50 mm (2 in). Can be used to make the profile for the 1 inch double-lock standing seam. Equipped with centimeter or inch scale.



# WUKO Uni Bender 0-90°

For bending and forming in sheet metal fabrication. Suitable for both straight and curved sheets. Equipped with four roller stops enabling easier handling and better guidance especially on outside radii. Includes a screw-on handle for easier working at maximum bending height.



Bending height: 5-200 mm (3/16-8 in)

**WUKO Uni Bender 2354** 

Bending height: 5-350 mm (3/16-14 in)



# WUKO Duo Bender 0-90°

Equipped with a second pair of bending rolls and a handle for quick and easy bending of long, straight sheet metal strips. Delivered in a carrying case.

### **WUKO Duo Bender 3202**

Bending height:  $5-200 \text{ mm} (\frac{3}{16}-8 \text{ in})$ 

**WUKO Duo Bender 3352** 

Bending height: 5-350 mm (3/16-14 in)



### **Accessory: Plus Set**

for 3202/3352 and Uber Bender Duo 7200/7350 Consisting of

- Super Clamping Handle to optimize the exertion of pressure, easily and quickly attached to the upper shafts of the WUKO Duo Bender
- Quick Click Supporting Rail to prevent any pressure marks on the material, just click it on the lower shafts of the WUKO Duo Bender

Especially recommended for the longer versions!



Maximum bending capacity for all Benders 0.8 mm (22 ga)

# **Novelties Come from WUKO!**







A smart, handy tool offering a nice solution for bending on small radii.

- Equipped with an angled bending wheel for bending up to 100°
- Two roller stops and two support rollers
- · A compact Uber Bender

### **WUKO Mini Uber Bender 6050**

Bending height: 5-50 mm (3/16-2 in)



# **WUKO Uber Bender** 0–100°

Equipped with an angled bending disc for bending up to 100°

- · Avoids potential scratches to the underlying surface
- Demands less space when forming male and female profiles
- Offers wider application than other tools

The ideal tool for delicate materials, spring back materials and bending along longitudinal beadings.



### **WUKO Uber Bender 6200**

Bending height: 5-200 mm (3/16-8 in)

### **WUKO Uber Bender 6350**

Bending height: 5-350 mm (3/16-14 in)



### WUKO Uber Bender Duo 0-100°

The double version for long panels!

Equipped with a second pair of angled bending discs and a handle for quick and easy bending of long, straight panels. Delivered in a carrying case.

### **WUKO Uber Bender Duo 7200**

Bending height: 5-200 mm (3/16-8 in)

### **WUKO Uber Bender Duo 7350**

Bending height: 5-350 mm (3/16-14 in)

Accessory: Plus Set (see pg. 4)



# WUKO Bogie Bender 0-100°

Our curviest bender so far was designed to lean into all kinds of curves – both inner and outer – while at the same time offering stability and ease of handling due to its sophisticated design.

- Two swivel joints with three roller stops each self-adjust to different radii
- Integrated locking pins allow fastening the roller bodies within seconds for optimum handling on straight pieces
- · Delivered in a carrying case



Bending height: 5-50 mm (3/16-2 in)



# Often Copied, Never Beaten!



# WUKO Mini Disc-O-Bender 4010 90-180°

Starts at 90° and bends up to 180°. Creates hem also on inner and outer radii. Requires free space at the side for setting on and off.

The ideal supplement to the WUKO Mini Bender and WUKO Uni Bender.

Bending height:  $8-23 \text{ mm} (\frac{3}{16}-\frac{7}{8} \text{ in})$ 



# WUKO Disc-O-Bender Twist 4040 / 90–180° Maxi 4041

Starts at 90° and bends up to 180°. Creates hem also on inner and outer radii.

- No need for free space at the side for setting the tool on and off:
- Just twist the roller stop by means of the locking bolt
  - · Place the tool on the right angle bend
  - Twist the roller stop back and start bending
- Increased bending height compared to Mini Disc-O-Bender 4010

Bending height (4040): 8-32 mm (5/16-1 1/4 in) Bending height (4041): 8-40 mm (5/16-1 1/16 in)



# WUKO Micro Disc-O-Bender 4050 90–180°

Starts at 90° and bends up to 180°. Creates hem also on inner and outer radii.

- Equipped with two bending discs with small diameter, therefore less space required
- The ideal tool for places with lack of space
- Easy and effortless bending thanks to two bending discs

Bending height: 5-12 mm (3/16-1/2 in)



# WUKO Disc-O-Bender 4000 90–180°

Starts at 90° and bends up to 180° (hem).

Designed for bending long, straight sheet metal strips, very easy to handle and thus the ideal supplement to the WUKO Duo Bender or Uber Bender Duo.

Bending height: 8-40 mm (5/16-1 9/16 in)





# WUKO Hem Bender 8200 0-180°

### From 0 to 180° with a single tool!

Equipped with two pairs of bending discs and a handle.

- Quick and easy bending of long, straight sheet metal panels up to 90° to a height of up to 200 mm (8 in)
- For creating hems [up to 13 mm (½ in)]
- Demands less space and offers wide range of applications

Delivered in a carrying case.

Maximum bending capacity for all Disc-O-Benders 0.8 mm (22 ga)

# The Best Choice for the Site - Let's WUKO!



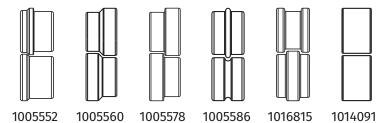


### **WUKO Combo Bender 5000**

Handy tool for beading, stiffening and offsetting of sheet metal.

- · Four roller stops for easier guidance on straight sheet metal strips
- · Quick and easy adjustment of two roller stops for working on inside curves
- Adjustable throat depth from 0 to 65 mm (0 to 2 ½ in)
- Lower shaft radially adjustable (forming pressure increase)
- Roll sets made of durable steel and equipped with long-life bearings
- · Interchangeable roll sets

### Available standard roll sets (ask for custom rolls!)



# Prepared for Any Job with WUKO Bender Sets



### **WUKO Bender Set 2020/4010**

includes the Mini Bender 2020, the Mini Disc-O-Bender 4010 and a carrying case!

Use the "Minis" to achieve the maximum result! Make a hem (also on small radii) in two steps.



# **WUKO Bender Anniversary Set 2050/2204/4040**

includes the Mini Bender 2050, the Uni Bender 2204, the Disc-O-Bender Twist 4040, our anniversary folding ruler and a carrying case. Great for use on job sites!



# **WUKO Bender Anniversary Set 6050/6200/4040**

includes the Mini Uber Bender 6050, the Uber Bender 6200, the Disc-O-Bender Twist 4040, our anniversary folding ruler and a carrying case! The ideal combination for bending/forming straight and curved pieces up to 100° and for bending from 90° up to 180°.



# **WUKO Bender Set 7200/4000**

includes the Uber Bender Duo 7200, the Disc-O-Bender 4000 and a carrying case!

This couple enables quick, easy and clean bending/forming of long and straight sheet metal strips. Go to 100° and continue to 180°!

Ask for the Additional Bender Sets in Our Program!

# The Much Different Roof Panel Machine













### **WUKO Master 0420**

Roof panel machine for making the profile for single and double-lock standing seams. Integrated panel curving (convex and concave) equipment! Seam height: 25 mm (1 in)

### **Profiling**

- Coil width between 290 and 810 mm (11.5 and 32 in) continuously adjustable by handwheel over two spindles. Finished panel widths between 210 and 730 mm (8.5 and 28 in)
- Inlet guides easily and precisely adjustable (measure correction on the profile)
- Eight hardened roll forming stations for a clean profile, poor in tension
- 8th forming station for aligning and/or curving the panels: convex or concave. Smallest radius about 6 m (20 ft).
- Cut-proof, extremely resilient polyurethane-coated drive rollers
- Electro-mechanic preset counter safely placed within the frame
- Also for profiling short [min. length about 500 mm (20 in)] panels
- One-sided profiling (required for e.g. tapered panels)

### Cutting

- Manual cross-cutting facility with handle turndown for safe transport
- · Burr-free, clean cut
- · Comfortable feed by handwheel

### Model 0420

- Machine frame made of modular aluminum profile system
- Upper machine cover
  - Easy-to-open swinging doors with safety switch
  - Door panels made of transparent, impact-resistant polycarbonate
  - Clear view during profiling process
  - · Easy access for adjustment and service
- Two fixed and two swivel casters with brakes
- Motor with frequency converter for continuously variable working speed:
   0-12 m/min (0-40 ft/min)

### Model 0420S

All the features of model 0420, but with additional longitudinal-cutting facility. Desired panel width displayed and adjustable at the handwheel/position indicator.

Seam height	25 mm (1 in)	
Max. sheet metal thickness:		
Galvanized steel	0.7 mm (24 ga)	
Aluminum, Copper, Zinc	0.8 mm (20 ga)	
Stainless steel	0.5 mm (26 ga)	
Motor	230 V or 120 V	
Length	154 cm (60.6 in)	
Width	131 cm (51.6 in)	
Height	105 cm (41.3 in)	
Approx. weight	380 kg (840 lbs)	

# **Tough Quality for Professionals**







# **WUKO Roof Profiling Machine 1008**

Power tool creating the profile for single and double-lock standing seams on bent panels.

- · Adjustable for different edging heights
- Also for separate profiling of both sides of the panel
- Profiles straight from start of trays. Can also be used for small roof surfaces, slanting, angular and off-set elements.
- Enables profiling in narrow places: minimum distance between seam centres (bay width) about 8 cm (3 1/4 in)
- · Also for mirror covering
- Standard machine for domed roofs; down to a min. radius of 2 m (80 in). Even smaller radius of 0.8 m (32 in) achievable by using the WUKO round rail
- Incl. carrying case

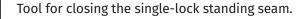
### **Accessories**

Round rail



Min. profile height	25 mm (1 in)	
Max. sheet metal thickness:		
Galvanized steel	0.75 mm (24 ga)	
Aluminum, Copper, Zinc	0.80 mm (20 ga)	
Power rating	500 W	
Standard voltage	230 V/120 V	
Weight	7.6 kg (16.7 lbs)	





- Closes the profile in both directions
- Clever system of eccentric lever with disc springs, adjustment of the pressure if necessary
- Clean and precise result regardless of material
- Simple removal of the tool from the seam at any time and without scratching by relieving the pressure
- Ergonomic handles on top and handlebars on the sides of the tool
- Stainless steel forming rollers
- · Rope-tying device included
- · Incl. carrying case







# **Power Tools for Seaming**

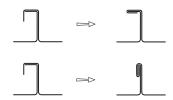




# **WUKO Roof Seaming Machine 1006**

Power tool for closing the single or double-lock standing seam.

- · Adjustable for different seam heights
- Closes straight from start of panels. Can also be used for small roof surfaces, slanting, angular and off-set elements
- Single or double-lock standing seam in one run
- For curved roofs (convex, concave or ogee)
- Small width of about 17 cm (6 ¾ in) allows seaming of very narrow panels, e.g. tapered panels
- · Can be removed from the seam at any time
- · Incl. carrying case



Min. seam height	25 mm (1 in)
Max. sheet metal thicknes	S:
Galvanized steel	0.75 mm (24 ga)
Aluminum, Copper, Zinc	0.80 mm (20 ga)
Power rating	500 W
Standard voltage	230 V/120 V
Weight	5.3 kg (12 lbs)



# **WUKO Sprinter 0410**

Lock seamer for closing the single or double-lock standing seam without changing forming rollers.

- For 25 mm (1 in), 32 mm (1 ¼ in) or 38 mm (1 ½ in) seam height
- · Forward and backward run
- · Two working speeds
- Variable pressure adjustment
- · No damage to painted or coated materials
- · Also for curved panels
  - convex: min. radius 0.8 m (32 in)
  - · concave: min. radius 1.2 m (48 in)
- · Incl. tough carrying case made of plywood



# **Options**

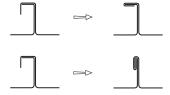
- Automatic motor switch-off at the end of sheet metal panels. The sensors are safely placed in aluminum casings. Available configurations:
  - · front and rear
  - front only



### **Accessories**

- Set of cutting rollers for removal of old standing seam panels
- Guide wheels for 25 mm (1 in), 32 mm (1 1/4 in) or 38 mm (1 1/2 in) seam height





Max. sheet metal thickness:	
Galvanized steel	0.65 mm (24 ga)
Aluminum, Copper, Zinc	0.80 mm (20 ga)
Stainless steel	0.50 mm (26 ga)
Working speeds	7/12 m/min
	(23/40 ft/min)
Power rating	720 W
Standard voltage	230 V/120 V
Weight	19.9 kg (42 lbs)

# **Built to Last!**





Power tool for closing pre-fabricated standing seams.



Seam height	30 mm (1 ¾16 in)
Sheet metal thickness:	
Galvanized steel	1.00–1.50 mm (20–17 ga)
Aluminum	1.00–2.00 mm (18–12 ga)
Stainless steel	1.00–1.25 mm (20–18 ga)
Working speed	4-6 m/min (13-19 ft/min)
Standard voltage	230 V/120 V
Weight	4.5 kg (10.3 lbs)



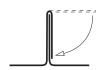
### **WUKO Seam Closer 1003A**

Closing of an offset to a standing seam on straight and round [min. radius 80 mm (3 in)] work pieces.

### Accessories

Special jaws for a seam height of 3-6 mm (1/8-1/4 in)





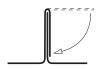
Standard seam height	5–12 mm (¾16–½ in)
Max. sheet metal thickness:	
Galvanized steel	1.00 mm (20 ga)
Stainless steel	0.60 mm (24 ga)
Working speed	4-6 m/min (13-19 ft/min)
Standard voltage	230 V/120 V
Weight	3.75 kg (8.3 lbs)



### **WUKO Seam Closer 1003B**

Closing of an offset to a standing seam on straight and round [min. radius 150 mm (6 in)] work pieces.





Seam height	6–14 mm (¼–%16 in)
Sheet metal thickness:	
Galvanized steel	1.00–1.50 mm (20–17 ga)
Aluminum	1.00–2.00 mm (18–12 ga)
Stainless steel	1.00–1.25 mm (20–18 ga)
Working speed	4-6 m/min (13-19 ft/min)
Standard voltage	230 V/120 V
Weight	4.5 kg (10.3 lbs)



# **WUKO Pittsburgh Lock Closer 1004**

Closing of Pittsburgh locks on straight work pieces as well as on outer and inner radii [min. 150 mm (6 in)]. Available for 3 different pocket depths:  $\frac{5}{16}$ ,  $\frac{3}{8}$  or  $\frac{1}{2}$  in.





Max. sheet metal thickness	5:
Galvanized steel	1.20 mm (19 ga)
Working speed	4-6 m/min (13-19 ft/min)
Standard voltage	230 V/120 V
Weight	3.85 kg (8.5 lbs)





### **Superior Quality from Design to Delivery**



WUKO products are not only known for their superior quality and toughness but also for their appealing design. Our in-house production and local suppliers use only quality materials to create a first-class product. Before delivery, each WUKO tool is individually checked.

# Top Quality, Functionality, Design or just call it WUKO!



YOUR LOCAL DISTRIBUTOR:



You are kindly invited to visit us – whether at our facilities in Austria and North Carolina or at the WUKO booths during trade shows!

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